

RAY JACOBS MACHINERY CO.



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ROLLING MILLS

ROLLING MILLS, SENDZIMIR

32" x 51.75" Sendzimir Planetary, hot SS, 3.200" - .125" th, 9000 HP, 1965.

42" Model ZR22, 37400lbs, max. weight, 0.30-6mm th, 235 met/min.max.speed

49" Model ZR22, 46200 lbs. max. weight, 0.4-3.00mm, th. 235 met/min. max speed

ROLLINGS MILLS, 2-HI

30" X 66" Bliss Skin Pass, 200 H.P., D.C. motor, w/mand. Uncoil., auto edgeguide.

ROLLINGS MILLS, 4-HI

20.5" x 56" x 66" United Skin Pass/Temper, w/decoil. & recoil.

ROLLING MILLS, 4 HI, TANDEM

45" Mesta, 5 stand cold tandem., .135" - .060" th, 36,000lb coil, 500,000 TYP, 1948

56" Hot Strip Mill, 110" x 39" Mesta 4-Hi rev. rough, (6) 4-Hi finish stands, modern controls, furnace.

57" Mesta, 6 stand, hot strip mill, 0.065 - .430"th., 56000lb. coil wght, 2000000 TPY.

Rolling Mills, Bar & Rod

200,000 tons/year, 13 stands, from 100 x 100mm- 130 x 130mm, to rebars, from 8mm-18mm, Turkish built mech.

350,000 tons/yr Danieli, with Stein Huertey reheat furn, 120mm-150 mm billet, 16mm-40mm prod, 1991.